

ABSTRACT

An optical disc manufacturing method suppresses thickness variation in intermediate layers disposed between any two data recording layers to achieve an intermediate layer of uniform thickness. A first step prepares a substrate 2 having a center hole 102 and data recording layer 1. This center hole is then plugged with a capping member 4 and a resin material 7 is dripped from above the center hole while spinning the substrate around its center hole to coat the data recording layer with the resin by a spin coating method. The capping member is then removed. Another step prepares a stamper 11 having a groove or lands and pits 10 on the surface. The groove or lands and pits side of the stamper is then pressed into the resin material on the substrate, and the resin is then cured to form an intermediate layer 17. The stamper is then separated from the substrate to leave a data recording layer 12 in the surface of the intermediate layer with a groove or land-and-pit pattern corresponding to the groove or lands and pits in the stamper.